



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2580-1

Job Sheet 175202



Part No: D2580-1

Job Qty: 1 ea

Part Name: 205 Bent Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/29/18

Description:

Note: DWG D2580 REV h SHEETS 1,2,3,8 IPP B 01.11.08 Revised Step 9, 10, 12, and 13 SM IPP Rev:C 10.12.01 as per DEO D1 DD ver:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/28/18	0.00	0.00	Start Up Skid tubes		
100	Skid tubes	1 pcs		3/29/18	0.00	0.93	Skid tubes		
150	QC21-SA	1 Ea		3/29/18	0.00	0.00	QC21		

Part Op 100 - 1- Inspect mat'l D2500-1-190 for damage. 2-Drill pilot holes using drill jig DT 8149 A-BC-D 3-Open holes to 0.508" Descriptions: as per Dwg D2580 4-Deburr holes per QSI002 section 4.2.3 and blow out all chips from inside of tube 5- Test fit inspection saddles on FWD & AFT saddle holes using DT9916.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-1-190	Ext'n -1' Beam Tube 4"	1 Ea (1 ea)	90-Start up Operation	5027162
D2596	Web.	1		5036656

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-1-190	1	81	0

Part Specifications

Specifications could not be found.

Plex 3/29/18 8:41 AM Dart.Gagnon.Michelle

* work performed on w/o # 174047. Recorded qty only 1.
This work order produced to ensure material is pulled correctly. Container will be merged with initial job for traceability purpose.

Michelle Gagnon-Donovan



Container No: S056586



Part: D2580-1

Job No: 175202

Serial No/Batch: S056586

Revision: H

Inspector:

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Date: 03/29/18